



## Job Posting for Quality Inspector

### Company Description

Established in 1970, ICA is an employee-owned contract manufacturer providing customers with the best in close tolerance, custom metal fabricated component parts and assemblies. From prototype to production, we work within customer inclusive teams, providing a can-do attitude resulting in solutions for the most difficult challenges. For further information please go to [www.icacorp.com](http://www.icacorp.com)

### Job Summary

ICA Corporation is seeking a first shift Quality Inspector. Examine machined products for defects and/or to ensure parts meet required specifications according to the blueprint.

### Primary Duties, Schedule

Inspect machined and sheet metal parts, first piece set-ups and in-process parts. Final inspection on all sub-assemblies. Final inspection on all completed parts. Maintain calibration program. Select sample of parts, visually and physically examine sample using CMM and comparing to blueprint specifications. Read detailed blue prints. Inform and work with various departments when percentage of defects exceeds allowable limits to correct deficiencies.

First shift: Monday through Thursday 7:00am-4:30pm, Friday 7:00am-11:00am

### Qualifications

High School Diploma or GED; preferred completion of related trade school program. Minimum 2 years in a manufacturing inspection capacity. Three or more years related experience preferred. Experience in job shop environment required. Touch probe CMM experience. Machining experience a plus. Proven experience using various CMM. CMM programming experience a plus. Ability to read detailed blue prints. Strong math skills. Knowledge of AS 9102 FAI requirements. Operational knowledge of personal computers and technology. GD&T applications. Ability to read and comprehend Defense, Aerospace, Medical and Commercial requirements and specifications.

### How to Apply

Apply in-person by completing an application in our offices, or send resume and cover letter

via:

Email: [shanellef@icacorp.com](mailto:shanellef@icacorp.com)

Fax: 763-428-4230

US Mail: Attention Shanelle Fernandez, ICA Corporation, 12130 Brockton Lane, Maple Grove, MN 55369